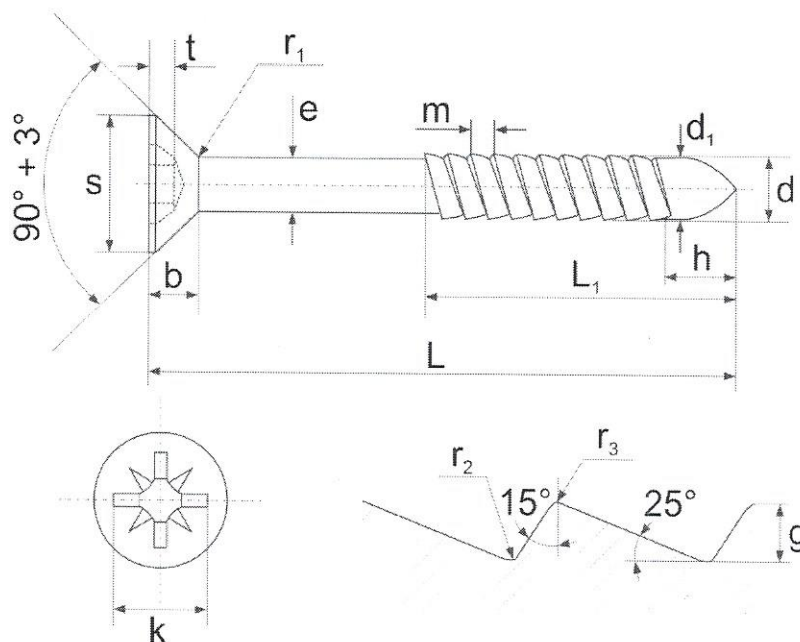


Arvex Grobelny Sp. z o.o.

ul. Makuszyńskiego 4, 30-969 Kraków, POLAND

Kraków, 26th October 2017

Technical Specification – nailscrew (reference name GW)



Steel: C1008, unhardened

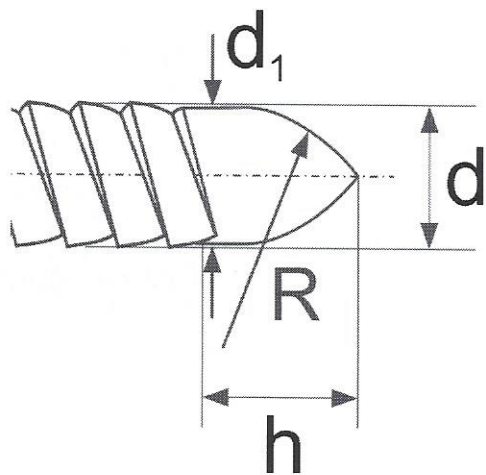
Recess: Pozidriv [PZ]

Coating: 5µm white zinc plating

Thread: umbrella

Head: flat

r1 =	max 1.00
r2 =	max 0.15
r3 =	max 0.20



Ref. size	R [mm]
3.5/xx	6.0
4.0/xx	7.0
5.0/xx	8.5
6.0/xx	10.0

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 NIP 678-28-56-154

Dyrektor d/s Handlowych
 Robert Grobelny

Ref. size	d	e	s	PZ	k	h	t	b	m	g	d ₁
	outer thread diameter	shank diameter	head diameter	pozidriv recess #	pozidriv recess	point length	recess depth	head height	thread pitch	thread depth	point width
3.5/xx	3.35-3.40	2.8-3.1	7.7-8.3	2	4.4	3.5-4.5	2.3-2.6	3.0-3.3	1.4-1.5	0.4-0.45	3.1-3.2
4/xx	3.80-3.85	3.2-3.3	7.7-8.3	2	4.6	4.5-5.5	2.4-2.7	3.0-3.3	1.7-1.8	0.45-0.5	3.5-3.6
5/xxx	4.75-4.85	3.9-4.1	9.5-10.5	3	6.6	6.5-7.5	3.1-3.4	3.6-4.0	2.1-2.2	0.55-0.6	4.5-4.6
6/xxx	5.65-5.80	4.9-5.1	12.0-13.0	3	6.6	7.0-8.0	3.1-3.4	3.6-4.0	2.3-2.4	0.55-0.6	5.4-5.5

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Ref. size	L - total length [± 1mm]										
	28	33	38	43	48	53	58	63	73	78	83
L1 - thread length [mm]											
3.5/xx	17-19	20-23	25-30	25-30	30-35	30-35					
4/xx			25-30	25-30	30-35	30-35	40-45	40-45	40-45	40-45	40-45

Ref. size	L - total length [± 1mm]										
	50	60	65	75	80	85	105	125	140	145	165
L1 - thread length [mm]											
5/xxx	30-35	40-45	40-45	40-45	40-45	40-45	50-80	50-80	50-80	50-80	50-80
6/xxx						50-60	50-60	50-60	50-60	50-60	50-60

Ref. size	L - total length [± 1mm]										
	185	205	245	265	285	305	325				
L1 - thread length [mm]											
6/xxx	50-60	50-60	50-60	50-60	50-60	50-60	50-60				

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